

# Customer satisfaction is our eternal pursuit.



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### **ABOUT US**

Aotian Machinery Manufacturing Co., Ltd. was founded in 1985, according to the modern enterprise mechanism into a large-scale standardized joint-stock enterprises, with 278 workers, including 23 engineers and technicians, 15 senior engineers. In general, Aotian is in the leading place of paper-making industry in China.

Our factory covers an area of about 60000 square meters, has a technical research and development department, eight large modern processing workshops, and a quality inspection center, with more than 50 large and medium-sized equipments and scientific research design, manufacturing, testing, assembly and debugging and a series of functions.

The company has passed ISO9001:2000 international quality management system certification, CE certification, self-supporting and export rights.

Papermaking machine and papermaking machine parts is our company's main product. Our factory can produce mechanical pulping equipment, chemical pulping equipment, paper scrap deinking equipment, pulping and paper-making sewage treatment equipment, paper-plastic of composite paper separating equipment, etc. We will provide whole services according to our clients' demand, like technical design, equipment production, installation and test instruction and so on. We will meet and exceed your expectations. Please contact our custom service for details.





### **COMPANY CERTIFICATE**









1809001















# PHOTO OF PRODUCTION



















# PHOTO OF PRODUCTION











### **KRAFT PAPER MACHINE**

Technical parameter

Manufacturing varieties: Kraft paper

Paper width: 1092-5600mm Quantitative: 90-150g/m2 Production: Customization Work speed: Full speed 500M/Min

Center distance: According to models

Transmission form: Use AC frequency conversion and driving by step







### CORRUGATED/ FLUTING/ TEST LINER PAPER MACHINE

Technical parameter

Manufacturing varieties: Corrugated/Fluting/Carton/Test Liner paper

Paper width: 1575-5600mm Quantitative: 90-180g/m2 Production: Customization Work speed: Full speed 500M

Work speed: Full speed 500M/Min Center distance: According to models

Transmission form: Use AC frequency conversionand driving by step









# Paper Machine >>>>

# WRITING PAPER/COPY PAPER MACHINE

Technical parameter

Manufacturing varieties:Writing paper/Copy paper

Paper width:787-4800mm Quantitative: 50-120g/m² Production: Customization

Work speed: Full speed 500M/Min Center distance: According to models

Transmission form: Use AC frequency conversion

and driving by step









#### **TOILET TISSUE PAPER MACHINE**

Technical parameter

Manufacturing varieties:Toilet tissue paper

Paper width: 787-3600mm Quantitative: 13-38g/m<sup>2</sup> Production: Customization

Work speed:Full speed 650M/Min Center distance: According to models

Transmission form: Use AC frequency conversion and driving by step





### **HEADBOX**

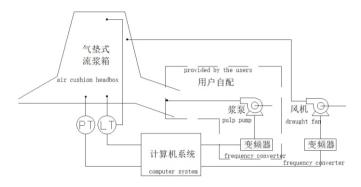
Type: Open type, Air cushion type

Working speed:≤500m/min

Lip width≤5800mm

Material:SS304/SS316

We can make as your customized





### CYLINDER MOULD

Product specifications: Diameter series  $\Phi$ 1000,  $\Phi$ 1250  $\Phi$ 1500, $\Phi$ 1800, $\Phi$ 2000, $\Phi$ 2500etc





#### DEWATERING ELEMENTS

### Forming board

- 1. Raw materials are from European wear-resistant ceramic, alumina purity as high as 99.6%.
- 2、Seamless in whole paper machine running direction
- 3. With the unique structure --- 'dual dovetail + locking key', it effectively avoid the scratches on forming wire.
- 4. Various Guide plates for different kinds of high-speed paper machine, such as clip wire paper machine, fourdrinier, sheet forming and dewatering needs.





# Hydrofoil

- 1、UV detection, it effectively prevents the risk from cracking tiles.
- 2. Depending on the machine parameters, we designed different foil-angles to form negative pressure zone. This effectively solved the contradiction between the wire formation and dehydration speed.
- 3. Flatness  $\leq$  0.10mm, straightness  $\leq$  0.15mm, joints  $\leq$  0.02mm; surface roughness  $\leq$  Ra0.4 $\mu$ m

### Low Vacuum suction box

With reasonable opening ratio and low friction coefficient, we can effectively reduce the kinetic energy of vacuum to extend the service life to forming wire.







#### DEWATERING ELEMENTS

# High-Vacuum suction box

Depending on the machine parameters, our company uses different materials ceramic panels, the surface roughness maximum less than Ra0.1,a mirror-like. Meanwhile, with adjustable water lubricated edge, it can reduce the kinetic energy of vacuum and extend the service life of forming networks. Especially those with PX ceramic panel, the maximum speed of adaptation up to 3000 m / min or more.



# Ceramic dewatering element

### A Zirconia

Advantage: High hardness, high wear resistance, and high bending strength which comparable to high alloy steel.

Application: According to the actual needs of the paper machine, it is suitable for the dewatering element of the wire section and press section of the machine with speed about 1000m/min.

#### Zirconia technical indicators

Index name	Unit	Index value	Measured value
Hardness	Kg/mm2	HRA=89.5	HRA=88 convert to HV=1300
Volume density	G/cm3	4.08	4.08
Coefficient of linear expansion	1/°C	(6.9-6.5)*10 <sup>-6</sup> /°C	(6.9-6.4)*10 <sup>-6</sup> /°C
Zirconia content	%	99	98-99.5
Friction coefficent		0.005	0.007
Water absorption rate	%	0.006	0.006



#### **DEWATERING ELEMENTS**

### **B** Aluminium oxide

Advantages: High-purity 99 porcelain, aluminum trioxide is a very uniform microcrystalline structure. The surface is smooth after processing, the ceramic has high hardness, high strength and good chemical stability. The friction coefficient with the paper forming net is small, the affinity for the resin is small, and it is easy to keep the net portion clean and prolong the service life of the net portion.

#### Alumina technical indicators

Index name	Unit	Index value	Measured value
Hardness	Kg/mm2	HRA=1300	HRA=88 convert to HV=1300
Volume density	G/cm3	3.8 3.8	
Bending resistance	Мра	320	320
Coefficient of linear expansion	1/°C	(6.9-6.5)*10 <sup>-6</sup> /°C	(6.9-6.4)*10 <sup>-6</sup> /°C
Alumina content	%	98-99.5	98-99.5
Friction coefficent		0.007	0.007
Water absorption rate	%	0.006	0.006

### C Needle crystal silicon oxide

Advantages: highest resistance to thermal shock, longest forming net life. Low coefficient of friction and high wear resistance.

Application: According to the actual needs of the paper machine, it is suitable for the dewatering element of the wire section and press section of the machine with the speed about 1500m/min.



# Dryer cylinder

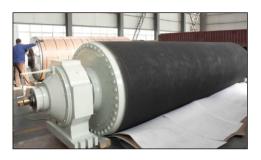
### Main technical data:

Diameter (mm)	<Ф1500	Ф1500	Ф1800	Ф2000	Ф2500	Ф3000	Ф3660	Ф3680
Design pressure(Mpa)	0.3-0.5	0.3-0.8	0.3-0.8	0.3-0.8	0.3-0.8	0.3-0.8	0.3-0.8	0.3-0.8
Material	HT200-250	HT250-300	HT250-300	HT250-300	HT250-300	HT250-300	HT250-300	HT250-300
Hardness (HB)	190-240							
Face Width (mm)	1350-10000	1350-10000	1350-10000	1350-8000	1350-8000	1350-8000	1350-6000	1350-5000
Thickness (mm)	18-27	25-32	28-36	30-40	32-47	37-56	40-65	Negotiation
Working speed (m/min)	200-1300							





#### **ROLL SERIES**



### **Press roll**

- ◆Roll Body: adopt HT-300 cast iron to cast inside and outside
- ◆Thickness: unilateral thickness: 20-22mm
- ◆Hardness: "A"98°C±2

# Big diameter press roll

- ◆ Roll Body: adopt HT-300 cast iron to cast inside and outside
- ◆ Thickness: unilateral thickness: 25mm
- ◆ Hardness: "A"98°C±2





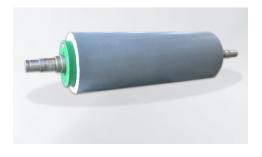
### Vacuum roll

- ◆Roll Body:adopt HT-300 cast iron to cast inside and outside
- ◆Thickness: unilateral thickness:25mm
- ◆Hardness:"A"98°C±2

# **Guide roll**

- ◆Roll Body: Q235B reel pipe
- ◆Thickness: unilateral thickness: 7-20mm
- ◆Hardness: "A"98°C±2





### Stone roll

Stone rollers are usually made of materials that are easy to peel off with paper and are mostly made of granite.

### Calender

Calender is ideal with paper to improve the quality of paper industry. complete equipment, using artificial aging treatment, is of high rigidity and mechanical strength, Good stability. Mainly used for a variety of paper caused the subsequent pressure light, Finishing effect, improve the paper smoothness, gloss and lightness, to the web Thickness uniformity, good appearance quality paper, played a key role.



# Sizing machine



Two rolls: one is a chrome roll or an artificial stone roll, one is a special rubber for sizing, the upper roll is fixed, the rubber roller side is upwardly pressurized, the pressurized form is pneumatic, and a double curved pneumatic device is used. The transmission is divided into: single-point transmission and two-way transmission.

### Performance parameters

Model (mm)	AT1092-AT5880	
Face Width(mm)	1092-5880	



# Reeling machine

#### Application

This machine is the first set of complete equipment of on paper machine. Its weight roll paper roller and fiction drive roll cold cylinder rotation. Paper machine paper forb uniform winding, can meet the needs of different types of paper Need.

#### Performance parameters

Net paper width (mm)	1092-5200
Max Diameter (mm)	1100
Max working speed (m/min)	400





# **Rewinder machine**

The rewinder machine is used for longitudinal winding of the paper rolls initially rolled on the paper making machine and rewinding into finished paper rolls whose width and tightness meet the requirements.

Features: fast speed, high efficiency, simple operation and smooth operation



#### (1) Frame type up-feeding rewinder

Main technical data:

Model(mm)	1092-4600
Gauge(mm)	1200-2200
Working speed(m/min)	200-600
Max base paper diameter(mm)	2000-5880
Max finished product diameter(mm)	1000-1500
Driving Method	electromagnetic variable-speed motor driving/ variable frequency variable-speed motor driving
Braking Method	DC motor braking/Variable frequency motor braking

#### (2) High speed bottom-feeding rewinder

Main technical data:

Model(mm)	2400-4800
Gauge(mm)	3500-5950
Working speed(m/min)	800-2000
Max base paper diameter(mm)	1600-3000
Max finished product diameter(mm)	1000-2000
Driving Method	DC variable-speed motor driving/ variable frequency variable-speed motor driving
Braking Method	DC motor braking/Variable frequency motor braking



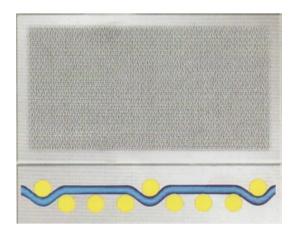
# Polyester forming fabrics

The polyester forming fabrics is divided into Four-shed single layer fabrics, Five-shed single layer fabrics, eight-shed single layer fabrics, eight-shed double-layer fabrics, sixteen-shed two and a half layers fabrics and twenty-four-shed three-layer fabrics and other series.

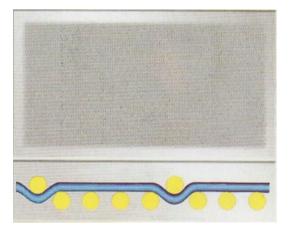
The four-shed and five-shed series single-layer polyester forming fabrics is suitable for making single-glue, double-glue, color-adhesive and other cultural papers, printing paper, glossy paper, wrapping paper, and ordinary newsprint. Suitable for ordinary fourdrinier machines.

The eight-shed series single-layer polyester forming fabrics is suitable for copying large quantities of packaging paper and general printing paper such as paper bag paper, kraft paper, cardboard paper, corrugated paper. Suitable for ordinary fourdrinier paper machines.

Fabric Number	GW 20504	GW 22504	GW 24504
Dia.Of monofilament (mm)	0.50x0.50	0.50x0.50	0.50x0.50
Quantity Of AP (m³/m³h)	15000	12000	11000



Four-shed single layer fabrics



Five-shed single layer fabrics

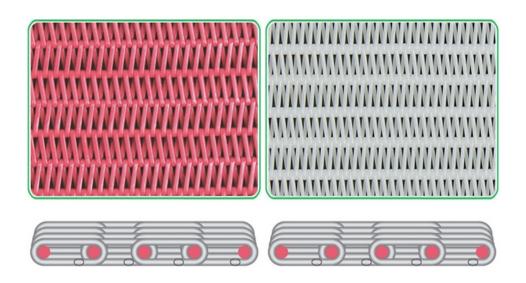


#### POLYESTER SPIRAL DRYER FABRICS

The polyester spiral dry fabrics series is suitable for dry and quantitative packaging paper, cultural paper, board paper and pulp board. Widely used in paper, coal, food, medicine, printing and dyeing and rubber products industry, can also be used as conveyor belt and composite machine supporting mesh belt.

The polyester spiral dry fabrics has the advantages of large gas permeability, flat mesh surface, detachable connection, good strength and long service life. Special material spiral dry fabrics also has the characteristics of high temperature resistance, high wear resistance and aging resistance.

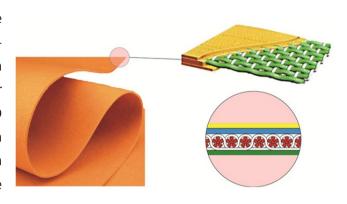
Туре	Super Loop	Large Loop	Medium Loop	Small Loop
Dia. of Monofilament (mm)	4.8x10	3.8x7.0	3.5x6.0	3.2x5.2
Quantity Of AP (m³/m³h)	21000±1500	18000±1500	16000±1500	15000±1500



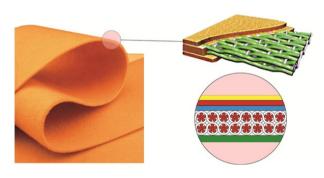


### Single Layer BOM Felt

The single layer press felt can have BOM-0,BOM-1,BOM-A,BOM-B and BOM-H (Chemical treatment) series.With suitable design,these felt can be fit for linear pressure up to 100KN/M, MD elongation less than 1%, Broken strength more than 2000n/cm and can reach 600m/min under the GSM range from 700-900GSM.



### **Double Layer BOM Felt**

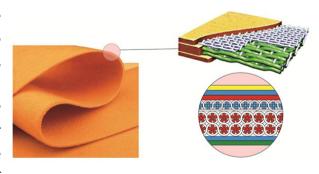


The double layer base fabric press felt can be BOM-2,BOM-2A,BOM-2B,BOM-2H(chemicalTreatment), these felt can be fit for linear pressure more than 200KN/M, speed from 100 to 1000m/min, with suitable design, these felts MD elongation less than 0.8%. Broken strength more than 3000n/cm and GSM range from 850 to 1300GSM.

### **Laminated Felt**

According different type of the base fabrics, the laminated BOM press felt have 4 series, including BOM-3,BOM-3A,BOM-3B and BOM-3H(Chemical treatment).

With the good base fabric , the laminated felt can be fit for big linear pressure more than 300KN/M and the speed up to 1500m/min. And the GSM of



felt have a big range from 1200GSM to 2000GSM. With laminated base fabric structure, these felt have good strength, size stability.



### **CHAIN CONVEYOR**



#### Features:

Mainly used for conveying loose, bundle of pulp board, or for a variety of waste paper or other materials, can do level or less than 30° slope transportation.

Use special chain drive a stamping trough board conveying material, has a large transmission capacity, motor power small, wear small, reliable operation, high efficiency, etc.

Center distance: According to models

Transmission form: Use AC frequency conversion and driving by step.

Туре	AT 1200	AT 1400	AT 1600	AT 1800	AT 2000	AT 2200	
Width of conveyor(mm)		1200-2200					
Conveying speed(m/min)		0-12					
Slope angle		20-25°					
Capacity(t/d)	60-200	80-220	90-300	110-350	140-390	160-430	
Power of motor(kw)	5.5	7.5	11	15	22	30	

### **BELT CONVEYOR**



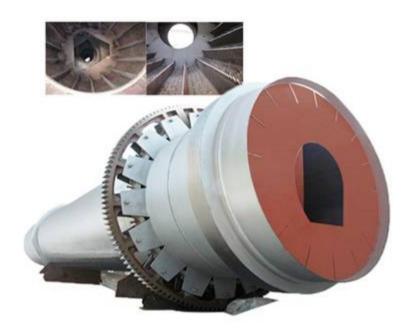
2. Precise control: ≤±1%

3. Speed measurement range: 10:1 4. Working mode: continuous

#### Main features:

- 1. All steel frame structure, good system stability.
- 2. Special reducer ensures long-term stable operation.
- 3. The unique belt tension and automatic correction function, can make the scale body longterm operation without maintenance.
- 4. The scale body is equipped with belt inside and outside cleaning device to effectively overcome the adhesion of attached materials.
- 5. Double sensors (balance beam or bellows) are adopted for direct weighing structure, which successfully solves the errors caused by heavy weight of materials and weighing of lever, greatly improving the measurement accuracy.
- 6. Adopt digital acquisition module, with effective resolution up to 1 million; Collection rate: 50 times/second; Annual drift less than 50PPM; Temperature drift less than 50PPM
- 7. Belt scale speed measurement adopts gear speed measurement or rotary encoder speed measurement.

### **DRUM PULPER**



#### **Features**

- 1.Integrated continuous pulping and pre coarse screening with the single machine, simplified the cleaning and separating in following process.
- 2. Gentle Pulping to maximally keep fiber physical properties.
- 3.Long pulping time, sufficient stock pulping, good fiber loss less than 0.8%.
- 4.Low power consumption and low operation cost.
- 5.Less wear parts, continuous operation for much longer period without shutdown, less maintenance cost.
- 6.Less breakage of impurities, high rejecting efficiency to reduce the cleaning and screening load in following process.

Model	AT 2500	AT 2750	AT 3000	AT 3250	AT 3500	AT 3750	AT 4000	AT 4250
DrumDiameter(mm)	Ø2500	Ø2750	Ø3000	Ø3250	Ø3500	Ø3750	Ø4000	Ø4250
Capacity(T/D)	70-120	140-200	200-300	240-400	400-600	550-800	750-1000	1000-1400
Consistency(%)		14-18						
MotorPower(Kw)	132-160	160-200	280-315	315-400	560-630	630-800	800-1000	1000-1400

### D HYDRAPULPER



#### Feature:

- 1. New energy saving rotor to improve the hydraulic circulation and pulping efficiency, less power consumption.
- 2.D-type vat structure to change the stock flow, quick and frequent contacts between rotor and pulp, short pulping time, more capacity.
- 3. Adjustable clearance between rotor and pulper plate, raised pulper, heavy impurities drop to reject vat and trash well easily to avoid the wear of rotor and pulper plate.

Model	AT-23	AT-24	AT-25	AT-26	AT-27	AT-28	AT-29	AT-30	AT-31	AT-32	AT-33	AT-34	AT-35	AT-36
Nominal Volume (M3)	5	10	15	20	25	30	35	40	50	60	70	90	120	140
Consistency (%)	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%	3-5%
Capacity (T/D)	20-60	60-100	90-120	140-180	180-230	230-280	260-330	300-380	370-450	460-550	550-650	650-800	800-1000	1000-1200
Motor power (Kw)	75	110	160	185	220	280	315	355	450	560	630	900	1100	1250

### **IMPURITY SEPARATOR**



#### Feature:

- 1. Special rotor design can avoid impurities miniaturized effectively.
- 2. Can discharge the impurities according to different specific gravity.
- 3. Remove impurities from stock as early as possible, to reduce the burden of pulper and other equipment in the following procedure.
- 4. It is equipped with automatic control system, thus make rejecting more easy and reliable.
- 5. Front cover can be open, easy and fast maintenance.

Nominal Volume (M3)	1.2	3	5
Consistency (%)	3-5	3-5	3-5
Capacity (T/D)	35-45	60-80	100-140
Motor power (Kw)	45	75	132

### **THRUSTER**



#### Feature:

- 1. Vane adopts advanced design, powerful thrust, sanforizing, the angle can be adjusted according to different pulp and different consistency.
- 2. This can adopt mechanical sealing.
- 3. Make stock more uniform, low energy consumption.

Model	AT-600	AT-800	AT-1000	AT-1300	AT-1800
Pulp pool Volume (M3)	15-30	40-60	60-80	80-100	100-120
Consistency (%)	≪4.5	≪4.5	≤4.5	≪4.5	≤4.5
Vane diameter(mm)	Ф500	Ф700	Ф750	Ф1000	Ф1250
Rotate speed(r/min)	240	240	240	180	180
Capacity (T/D)	20-50	50-80	80-120	100-150	150-250
Motor power (Kw)	7.5	11	15	18.5	22



# HIGH CONSISTENCY CLEANER



Used for removing various heavy impurities in pulp, It can reduce the wear of the next equipment and improve the quality of the pulp.

Туре	AT-1A	AT-2A	AT-3A	AT-4A	AT-5A	AT-6A				
Flow rate(L/min)	800-1600	1500-2800	3000-4800	4500-5800	5800-7500	8000-12000				
Consistency of inflow pulp(%)		HC: 2-5% ; MC: 1-3%								
Pressure inflow pulp(Mpa)		0.2-0.35								
Tapping mode		Automatic								



# LOW CONSISTENCY CLEANER/CENTRI CLEANER



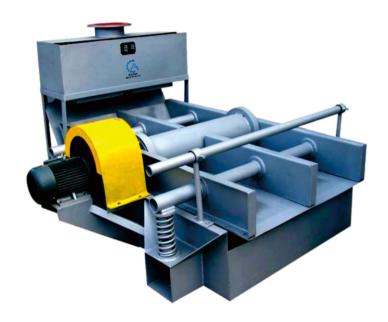


It is mainly used for removing sands, metal, dust and big ink particles, etc.

	L-consist	ency Cleaner			
Model	AT-400	AT-600	AT-800	AT-1000	AT-1500
Flow of Single Equipment(L/min)	400	600	800	1000	1500
Inlet consistency(%)	0.3-1	0.3-1.2	0.4-1.2	0.4-1.5	0.4-1.5
Pressure of Inflow Pulp(MPa)	0.2-0.4	0.2-0.4	0.3-0.4	0.3-0.4	0.4-1.5
Diameter of Deslagging Outlet(mm)	4-10	6-12	6-14	6-18	6-18



### **VIBRATING SCREEN**



#### **Features**

- 1. Applicable for all kinds of reject handing at the last stage of screening and separating.
- 2. Adopting double-row self-aligning roller bearing, reliable and stable operation.
- 3. Perfect screening ability with self-washing, high screening.

Model	AT-1	AT-2	AT-3	AT-4	AT-5					
Capacity	8-16	20-40	40-80	60-120	60-130					
Screen area(m2)	0.6	1	2	3	4					
Spraying pressure		0.2Mpa								
Vibration frequency(times/min)	710	710	720	720	720					
Screen slot(mm)		0.5-1mm								
Inlet hole(mm)	108	133	159	219	219					
Inlet consistency			0.5-1.5%							
Motor	2.2kw/4	2.2kw/4	4kw/4	5.5kw/4	7.5kw/4					
Weight(kg)	607	800	1200	1500	1900					

### PRESSURE SCREEN

#### **Features**

Multi foil design, untwisting, gentle pulsation and screening for better cleanness, high pulsation frequency and big capacity.

Mid consistency screening (Max.4%), less water consumption, and energy saving, smaller screening area if for same capacity than low consistency screening, less investment, low maintenance cost.

Less consistency increasing in screening area, high screening efficiency, longer lifetime of the basket.

It is equipped auto oiling device and mechanical sealing water monitoring and alarming device, reserved DCS port to transfer bearing temperature and vibration level, high automatic level.



Туре		AT-21	AT-22	AT-23	AT-24	AT-25	AT-26	AT-27	AT-28	AT-29	
Screen area(m2) 0.21		0.21	0.32	0.66	0.96	1.26	1.7	2.12	3.29	4.48	
Inlet consister (%)	псу		1.0-4.0								
(t/d) Production	Hole	30-40	50-80	90-160	135-250	180-320	220-420	260-500	400-700	500-1000	
capacity	Slot	20-30	30-50	60-100	90-150	120-190	150-210	200-300	300-450	320-730	
Inlet pressur (Mpa)	е	0.2-0.4									
Motor power(l	(w)	15-22	22-55	30-75	37-90	45-110	55-132	75-160	90-220	132-280	

# **UPFLOW COARSE SCREEN**



Upward Coarse Screen

The equipment is used for coarse screening and fine screening of the waste paper pulp, chemical pulp, etc.

Туре	AT-21	AT-22	AT-22		AT-23		AT-24		AT-25
Screening area (m2)	0.5	1.2		2	2		3		4
Inflow consistency (%)		0.5-0.8、0.8-1.5、2-3							
Slot screen	(mm)Width 0.2-0.55								
Siot screen	Capacity(t/d)	10-30	2	0-80	40-120		20 60-220		80-250
Hole screen	(mm)Dia of screen hole	1.2-3.5							
noie screen	Product capacity(t/d)	20-70	45	5-130	75-2	00	120-300		150-400
Inflow screen (Mpa)		0.6							
Motor Power (KW)	22-37	22-37	4	3-75	75-1	10	90-132		110-160



### **IN-FLOW PRESSURE SCREEN**

1.Small motor power, energy saving, but big capacity.
2.Inflow structure, low pulsation, good formation on wire.
3.Diffuse outlet design, smooth accept flow, no spacer flange, inner surface polishing treatment, seamless connection of pipeline, no fiber hanging.
4.Modular design of main machine and drive, stable and reliable structure, easy and fast installation and maintenance.



5. It is equipped auto oiling device and mechanical sealing water monitoring and alarming device, reserved DCS port to transfer bearing temperature and vibration level, high automatic level.

Туре		AT-21	AT-22	AT-23	AT-24	AT-25	AT-26	AT-27	AT-28	AT-29
Screening area	a(m²)	0.68	1.21	1.70	2.11	3.14	4.02	5.13	6.13	7.38
(t/d)Production Ca	oduction Capacity 0.4-0.8									
(t/d)Production	Hole	30-60	70-130	110-160	140-260	250-400	260-520	350-600	420-700	500-900
capacity	Slot	25-45	55-80	80-120	100-160	150-300	180-320	220-400	260-480	350-600
Inlet pressure(N					0.1-0.4					
Power(KW)	18.5	22	30	37	45	55	75	90	110	

### **ROTATING DRUM SCREEN**

#### Features:

- 1. It is mainly used in waste paper pulping system to remove large light impurities.
- 2. Effective screening, low power consumption.
- 3. Simple structure, reliable performance, easy maintenance.

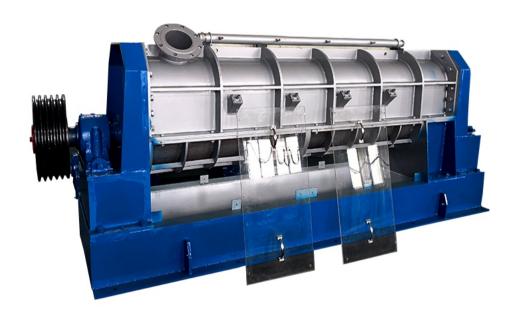


Mod	el	ZS T1A	ZST2A	ZST4A	YTS1500					
Drum Diame	eter(mm)	Ф1000	Ф1500	Ф2000	Ф1500					
Throughpu	t(L/min)	3000-5000	6000-8000	9000-12000	8000-10000					
Hole Diame	eter(mm)		Φ8、 φ12							
Spray Water Pipe	Diameter(mm)	Ф42	Ф48	Ф60	Ф89					
Spray water Fipe	Water Flow (L/min)	100-300	150-400	200-500	320-500					
Motor	Model	YVP112M-4	YVP132S-4	YVP160M-4	YVP160M-4					
Motor Power(KW)		4	5.5	11	11					
Outline Dimension(mm)		4500*1555*1900	5660*2000*2500	6880*2530*2965	6200*2300*4335					

### REJECT SORTER

#### Features

- 1.Less fiber in the reject after this equipment, no water basically, to reduce reject handing cost in the following procedure.
- 2.Low friction force due to special rotor design, guarantee rejecting integrity, to separate reject and stock efficiently.
- 3. Open-type upper cover for more simple and easy maintenance.
- 4. Equipped with washing pipe, to reduce basket plugging and fiber loss.



Standard(mm)	Ф280	Ф380			
Capacity(T/D)	10-20	20-35			
Inlet Consistency(%)	1-2				
Reject Consistency(%)	15-20				
Motor Power(KW)	2	2			

### **GRAVITY CYLINDER THICKENER**



#### **Features**

Gravity cylinder thickener is used for thickening and washing the low consistency pulp such as wood pulp, cotton pulp, straw pulp and waste paper pulp.

Мс	del	AT-22	AT-23	AT-30	AT-35	AT-40						
Filter A	rea(m2)	10	15	20 25		30	35	40				
Inlet Cons	istency(%)	0.3-1.2										
Outlet cons	sistency(%)		4~6									
Powe	er(Kw)	7.	.5	11		15	18.5	22				
	Straw Pulp			C	.8~1t/(m2-d	)						
Due de etiene	Bulrush Pulp			:	2-2.5t(m2-d)	)						
Production	Chemical Wood Pulp	3~3.5t/(m2-d)										
	Waste Paper Pulp			1	1.5~2t(m2-d)							

### TOILET PAPER PUNCHING AND REWINDING MACHINE

Toilet paper rewinding machine punching embossing machine is after digesting and absorbing the advantages of similar products at home and abroad design of special equipment to produce paper rolls with large diameter pressure rachis,



optimal Angle of the screw knife punching, equipped with double embossing + gluing device, the paper back rack adopt floating paper, ensure uniform paper finished double-side are positive, feel is smooth, soft, under the same weight volume can be increased more than 15% have the embossing clear delicate, clear punch neat low noise knife less loss; The paper roll diameter tightness can be adjusted at will and high accurate and reliable yield, is the ideal equipment for Jumbo roll paper production.

Machine Model	AT-T1092	AT-T1575	AT-T1880
Paper Width (mm)	1300	1800	2200
Finished Diameter (mm)	φ 50~180mm Adjustable Width		
Finish Paper Core	φ30~55mm		
Base Diameter (mm)	1100mm Standard (Other size are available)		
Jumbo Roll Core Diameter	76mm Standard (Other size are available)		
Process Capability	150~280 M/Minute		
Parameter Setting	PLC PLC computer operating system interface		
Back Stand	Standard three layersynchronous transmission		
Perforation Pitch (mm)	2Pitch Blade, 150~300mm ;3Pitch Blade, 80~220mm		
Pneumatic System	The 3 horse air compressor, a minimum pressureof 5kg/cm2Pa		
Power	5.5kw~15kw		
Dimensions (mm)	Stepless variable speed6200x2600x800mm~6200x4000x800mm		

### BAND SAW CUTTING MACHINE

Band saw cutting machine can cut the toilet log roll which is rolled by a toilet paper rewinder into desired lengths of finished toilet roll. The machine is equipped with automatic blade grinding and movable table device, with stable running performance and high production efficiency.



Model	AT-3750
Finished product specification	Cut length adjustable
Capacity	2t/d
The length of the blade	3750mm
Power	1.5kw
Weight	360kg
Size of host machine:	1300×70×1800mm

### **AUTOMATIC BAND SAW CUTTER**

#### Technical Features:

- 1. The main motor is driven independently by frequency converter;
- 2. Automatic stop and alarm of broken knife;
- 3. The feeding motor adopts high-precision servo system to ensure the quality of finished products;
- 4. The equipment automatically calculates the quantity of finished products cut according to the length of raw materials and finished products;
- 5. When the input data is wrong, the device will stop working and prompt adjustment on the interface;
- 6. Automatic classification of cut paper heads and ends;
- 7. The equipment is cut with a knife to reduce the user's cost;



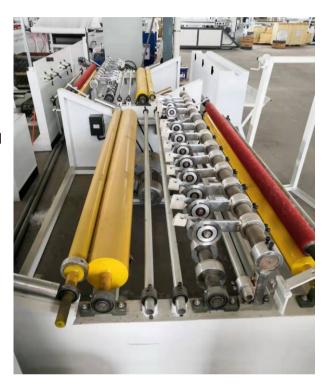
Item	Unit		Parameter	Note
Machine weight	Kg		1000kg	
Cutting speed	Cuts/min		150~180	
Paper cutting channel	Line		1	
Cutting blade	Band sa	w blade	3750*60*0.6	
Raw paper length	mm		≤2200mm	Can be customized according to customer needs
Cutting deviation	m	m	±1mm	
Cutting range	Length	mm	≤400mm	Can be customized according to customer needs
Cutting range	Diameter	mm	60~130mm	Can be customized according to customer needs
Total Power	Kw		6kw	
Powersupply	Three-phase four-wire380V/50HZ			



### PAPER SLITTING MACHINE

Air suction coil paper slitting machine is mainly used for rewinding the sanitary paper from a single layer into a single layer, two or three layers of paper for folding paper towels, napkins, boxes, etc. This machine adopts vacuum suction edge, fixed upper knife Angle, smooth operation, neat incision, is the paper mill or paper processing plant cutting paper is the ideal supporting equipment.





Model	AT-F1575	AT-F1880	
Rewind diameter(mm)	≤Φ1100		
Raw Paper Size(mm)	Ф1000×1800	Ф1000×2200	
Speed	0-150m/min	0-180m/min	
Power	2.25KW	3KW	
Dimension(L*W*H):(mm)	1880X1880X1030	1880X2380X1030	
Weight	1800kg	2200kg	





#### NAPKIN FOLDING MACHINE

Napkin folding machine is used for embossing, printing, folding, slitting long or square paper towels. The machine is equipped with two-color ink printing system, which can print various exquisite patterns and trademarks with accurate color registration, high cost performance and strong stability.

Adjust the gap between the two folding wheels according to the different layers of the original paper and the weight of grams. The color printing system adopts the



The calendering device adopts steel glue, and the embossing bottom roller adopts wool cloth roller, wool roller and rubber roller (choose one of them).

Raw paper is fed into the calendering device by synchronous belt, and then into the embossing device after calendering and printing. There are tension adjustment devices between the raw paper, calendering and embossing.

Steel embossing device can be added to make the paper more smooth.



Model	AT-A	
Finished size	190x190-460x460	
Folding size(mm)	100x100-230x230±2 (Width adjustable)	
Raw paper size	≤ Φ1200	
Speed	800P/MIN	
Raw paper core inner diameter	750mm(Can customization)	
Embossing roll	Rubber roll, Wool roll	
Counting system	Electronic counter	
Power	4kw	
Diameter	3200x1000x1800mm	
Weight	890kg	
Use power	Electromagnetic coupling	
Driver system	6# Chain	





#### **FACIAL PAPER MACHINE**

The box tissue machine adopts frequency conversion speed regulation and is equipped with touch screen multi-screen man-machine interface operating system. The remote communication service system is independently developed to monitor the operation of the machine at any time. The whole machine adopts synchronous belt drive, the speed ratio between the front and rear of the transmission speed change machine makes the equipment suitable for the needs of various raw paper, which greatly improves the quality and efficiency.

#### **Features**

- 1, 2 rows 460mm, 3 rows 580mm, 4 rows 850mm, 5 rows roll width 1050, 7 rows roll width 1450mm, 10 rows roll width 2050mm;
- 2. The paper backing frame adopts pneumatic paper stepless adjustment speed ratio to adjust different paper tension;
- 3, can be folded according to the need of different width of the product, can choose point cut or cut;
- 4. The original paper alignment function can be configured as required;
- 5. Automatic shutdown system for paper breaking to avoid waste products caused by no paper or paper breaking;
- 6. Using forward and backward inching switch traction paper, easier and safer operation





### **FACIAL PAPER MACHINE**

AT-5L/7L/10L	
200x200±2mm Other size are available	
φ1100mm Other size are available	
Dia 76.2mm Other size are available	
0~150 (m /Points)	
PLC	
Steel to steel embossing	
Felt roll er, wool roller , rubber roller , steel roller	
Steel on steel , the independent regulator	
em none	
11/18.5/22kw	
customer3 air compressor ,at least the pressure 5kg/cm2Pa	
5.5/7.5/11kw	
Depending on the model and configuration to the actual size	
Depending on the model and configuration to the actual weigh	
Variable frequency speed regulation	
Steel-to-rubber Roller, steel-to-steel embossing, steel-to-wool Roller, steel-to-wool Roller	
Felt roller, wool roller, rubber roller, steel roller	
none	
Steel on steel , the independent regulator	



# Customer Distribution Map >>>>



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